

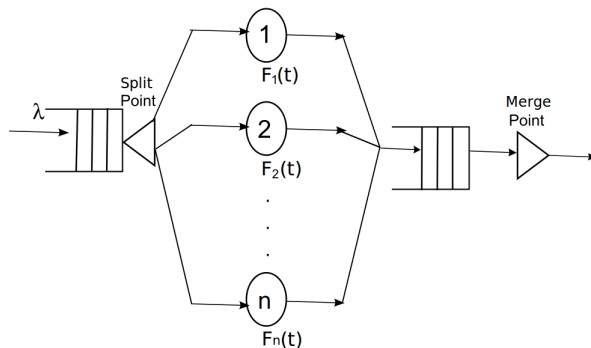
Reduction of Variability in Split–Merge Systems

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Introduction



- Proposition is to reduce variability
- Minimise utilisation of physical buffer space

- Vector of Delays $\mathbf{d} = (d_1, d_2, \dots, d_i, \dots, d_{n-1}, d_n)$

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- Cost Function $C(\mathbf{d}) = E(X) - E(Y)$, where X and Y are random variables denoting max and min completion time across all items in an order

$$F_X(t) \sim \prod_{i=1}^n F_i(t - d_i) \quad (1)$$

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$$\tilde{\mathbf{d}} = (\tilde{d}_1, \tilde{d}_2, \dots, \tilde{d}_{i-1}, 0, \tilde{d}_{i+1}, \dots, \tilde{d}_{n-1}, \tilde{d}_n) \quad (5)$$

Numerical Results

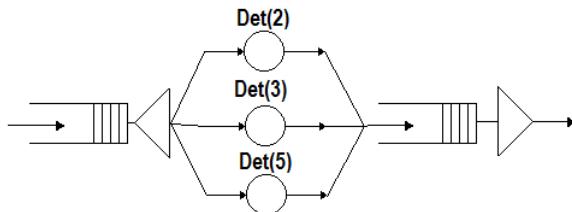
1. Consider a split-merge system with 3 service nodes

Numerical Results

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2. With service time distribution functions: $\text{Det}(2)$, $\text{Det}(3)$ and $\text{Det}(5)$

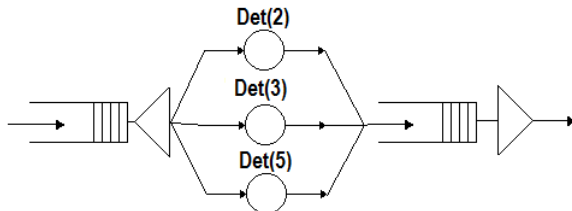
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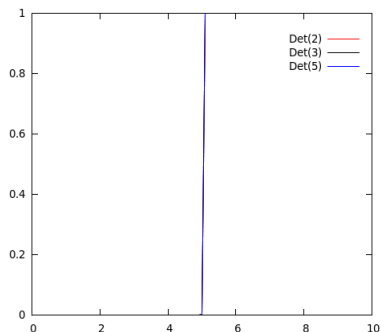
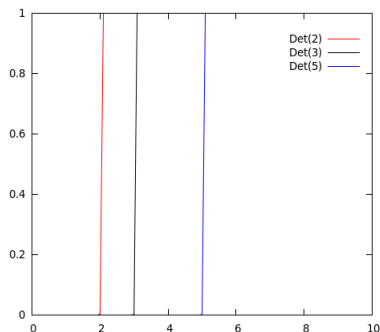
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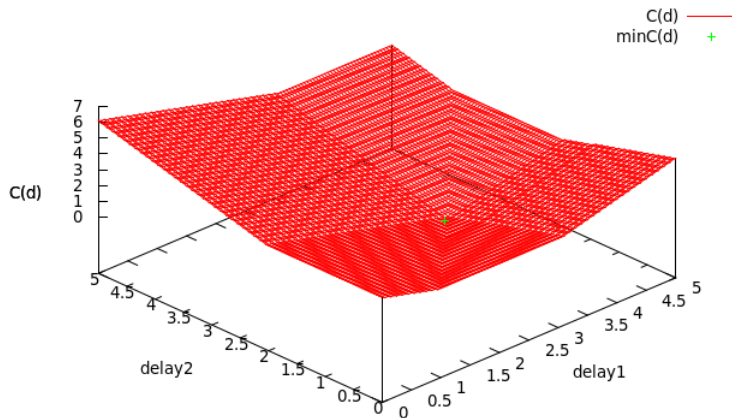


3. Vector of optimal delays $\tilde{\mathbf{d}} = (3.0, 2.0, 0.0)$

CDFs of server service times before and after adding the optimal delays



Surface plot of cost function against delays



Numerical Results (non-trivial case)

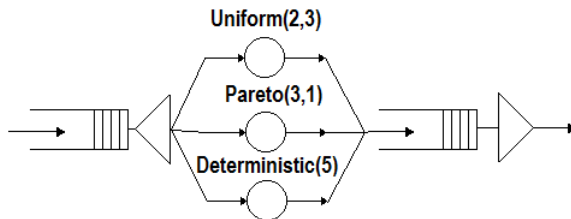
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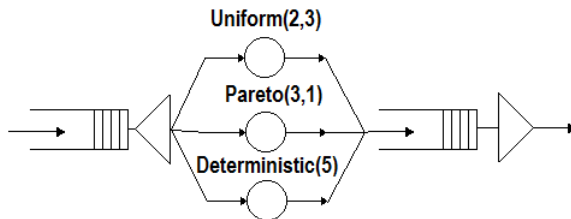
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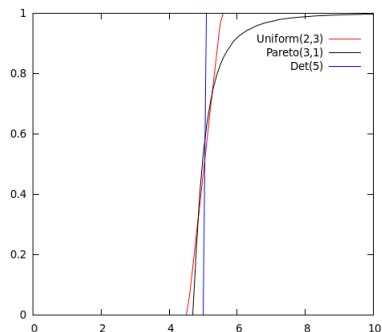
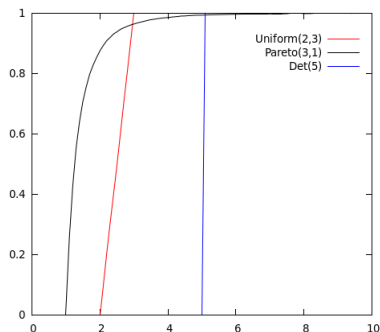
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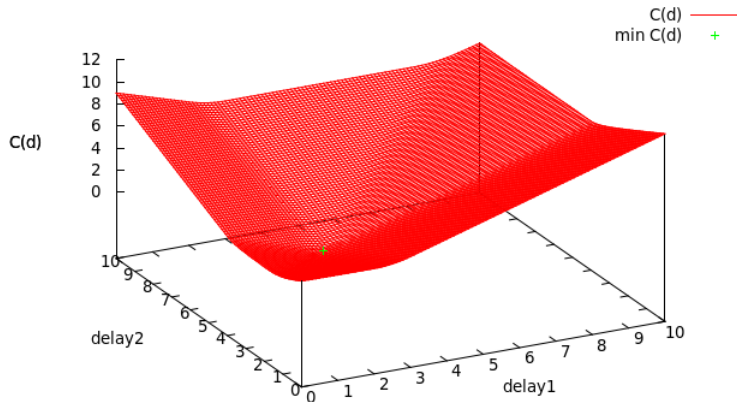


3. Vector of optimal delays $\tilde{\mathbf{d}} = (2.5317, 3.7154, 0.0)$

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Future Work

1. Parallel generation of cost function landscape

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2. Find appropriate algorithm for determining the vector of optimal delays
3. Investigate analogous optimisation of a fork-join system.

Thank you!